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Instructions

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This Water Pump Holding Tool is specifically designed for removing and refitting the water pump without disturbing the Timing Chain on the 2.2 16v engine fitted to Astra-G, Vectra-B/C, Zafira-A, Signum and VX220.

## **IMPORTANT**

Always refer to the vehicle's work shop manual or service instructions

## Instructions

- Hold the Water Pump sprocket in position using the aperture in the front cover.
- 2. Remove:
- a. Upper Timing Cover
- b. Manifold Heat Shield
- c. Oxygen Sensor Wiring Harness Plug
- d. Auxiliary Belt
- 3. Release water pump drain plug and drain.
- Disconnect wiring harness plug from temperature sensor and remove water hose from thermostat housing and heater hose from the radiator.
- 5. Remove from water pump
- **6.** Remove the water pump service hatch
- Attach the Water pump holding tool with two of the service cover bolts in the outer slotted holes
- 8. Secure the tool to the water pump sprocket using the 3 internal bolts.
- 9. Tighten to ensure tool is fitted securely
- 10. Remove the bolts holding the Water Pump to the sprocket. The engine timing is maintained as the timing chain is securely fixed to the pump sprocket
- 11. Remove the Water Pump
- **12.** Replace the Water Pump, refit the bolts retaining the pump to the sprocket and remove the holding tool.
- 13. Re-assemble components in reverse order.



