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If applicable, the applications database and any instructional information provided has been designed to offer general guidance for a particular tool's use and while all attention is given to the accuracy of the data no project should be attempted without referring first to the manufacturer's technical documentation (workshop or instruction manual) or the use of a recognised authority such as Autodata.

It is our policy to continually improve our products and thus we reserve the right to alter specifications and components without prior notice. It is the responsibility of the user to ensure the suitability of the tools and information prior to their use.

LASER[®]

Grommet Fitting Kit

HGV



7881_Instructions_V5

Guarantee

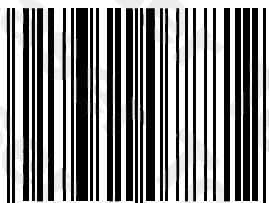
If this product fails through faulty materials or workmanship, contact our service department direct on: **+44 (0) 1926 818186**. Normal wear and tear are excluded as are consumable items and abuse.

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Spare Parts

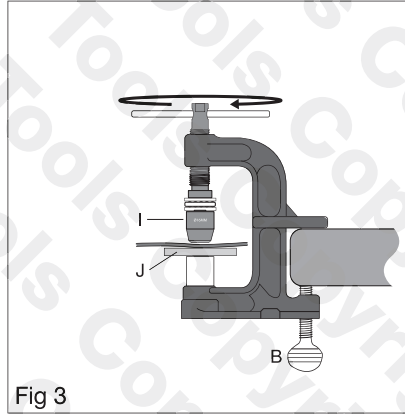
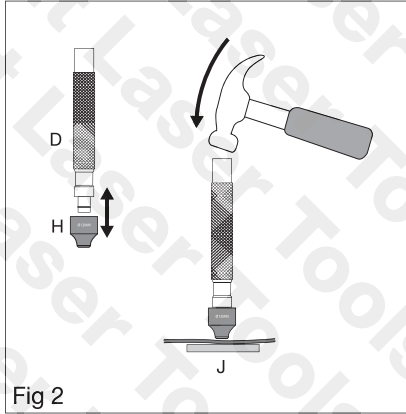
Part Number:

7896	Grommets 16mm (20 sets, 40pcs)
7897	Grommets 12mm (20 sets, 40pcs)
7898	Grommets 9.5mm (20 sets, 40pcs)
7899	Grommets 16.5mm (20 sets, 40pcs)
7900	Eyelets + Studs & Caps + Sockets (20 sets of each, 80pcs)

Instructions

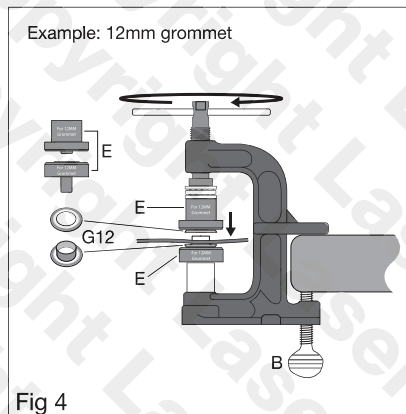
Using the hole punches:

Refer to Figures 2 and 3: Use the hole punch of the correct size for the grommet, eyelet or press stud being fitted. The hole punches can be used either with the hole punch handle (D) or with the fitting tool. Whichever method is used, always support the material being cut with the plastic backing pad (J) to protect the cutting edge of the hole punch. Waste material can be removed from the punches by using the hand-held spike (C).



Fitting grommets:

Refer to Figure 4: The fitting tool can be hand-held or secured to the bench by screwing or bolting to the bench, or clamped onto a bench edge. Fit the punch and die for the desired size of grommet. Fit the lower grommet through the hole in the material and mount onto the tool. Fit the upper grommet over the lower grommet then steadily screw down the handle of the tool until both halves of the grommet are securely crimped.



Safety

Precautions:



- Always read these instructions carefully before using the tools.
- Periodically lightly lubricate the thread of the fitting tool force screw.
- Keep the tool clean and well-maintained. Store in case when not in use.

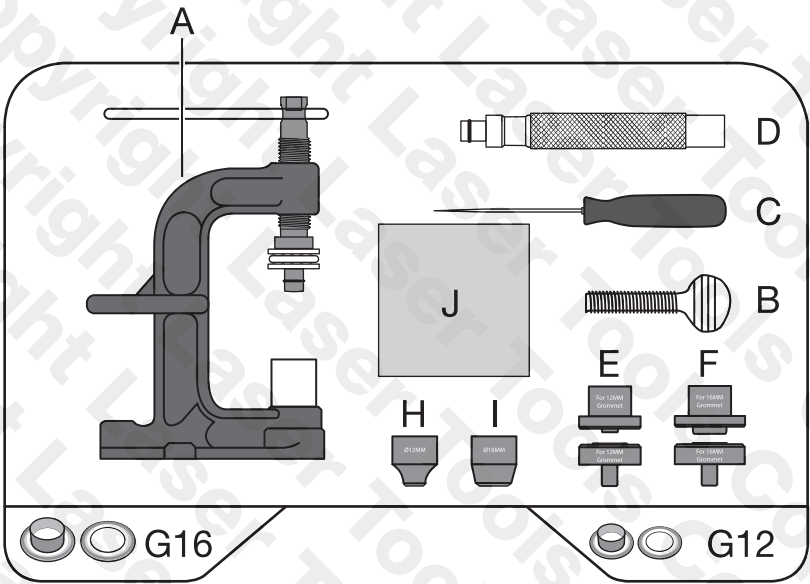
Introduction

This kit provides everything to professionally fit two sizes of grommet to tarpaulins, trailer covers, curtain-sides, etc. Included in the kit are a selection of metal grommets (two sizes: 12mm and 16mm). Also included are two hole punches (12mm and 16mm) to cut holes suitable for the grommets in the cover fabric. Ideal for use on leather, plastic, canvas and rubberised heavy duty tarpaulins.

The G-clamp style fitting tool provides proper alignment of the two components being crimped together and the tool can be hand-held or bench mounted. The tool can be screwed or bolted to the bench, or clamped onto a bench edge.

Grommet fitting dies and formers are included to suit both 12mm and 16mm sizes. A plastic backing pad is supplied to protect the cutting edge of the punches.

Components



Ref:	Description
A	Fitting tool
B	Bench mount securing screw
C	Hand-held spike
D	Hole punch handle
E	Punch & die for 12mm grommet
F	Punch & die for 16mm grommet
G12	Grommets 12mm (pack of 10 sets)
G16	Grommets 16mm (pack of 10 sets)
H	Hole punch 12mm
I	Hole punch 16mm
J	Plastic backing pad